

PLANT FOR FORMING LARGE-DIMENSION CERAMIC TILES, AND METHOD

ABSTRACT

- 5 Method for forming large-dimension ceramic tiles comprising the following
operative stages: feeding a determined quantity of powders into the mould
cavity of a first pressing station; pressing said quantity of powders to
obtain a slab of congruent material the thickness of which is reduced by a
quantity between 20 and 40%; feeding said slab to at least one decorating
10 station which deposits in a controlled manner at least a second layer of
powders; feeding said decorated slab to a second pressing station;
pressing the decorated slab.